



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2956
Job Sheet 170926



Part No: D2956

Job Qty: 4 ea

Part Name: Window Frame



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP A 00.01.14 New issue EC IPP Rev:B Now on Waterjet 07-06-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/8/18	0.00	0.00	Start Up Waterjet		DC 18/02/11
100	Waterjet	4 pcs		2/8/18	0.07	0.67	Waterjet1		DC 18/02/11
110	QC	4 pcs		2/8/18	0.00	0.00	QC2 Waterjet-1		DC 18/02/11
120	QC	4 pcs		2/8/18	0.00	0.00	QC8-1		38
130	HandFinish	4 pcs		2/8/18	0.00	0.23	HandFinish1		2018/02/14 JSC
140	Powdercoat	4 pcs		2/9/18	0.00	0.28	Powdercoat1		BRODAS-00
150	QC	4 pcs		2/9/18	0.00	0.00	QC3		11 FEB 21 2018
160	Packaging	4 pcs		2/9/18	0.00	0.00	Packaging3-1	ST 428	11 FEB 21 2018
170	QC21-SA	4 Ea		2/9/18	0.00	0.00	QC21		11 FEB 21 2018

Part Op 100 - 1-Cut as per Dwg D2956

Descriptions: 140 - START TIME: 9:30 O.T. 8:00 FINISH: 9:50

1138462

DAS
21
2018

FEB 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	12.9168 sf (3.2292 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.040	13	43	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Des: _____	 S041535 AEROSPACE Window Frame PART NO: D2956 Original Serial #: S041535 Revision: Operation: Change No: Start up Operation 02/12/18 Job No: 170926	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left; padding: 5px;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 15%;">Tube</td> <td style="width: 15%;">Cross tube</td> <td style="width: 15%;">Water Jet</td> <td style="width: 15%;">Engineering</td> </tr> <tr> <td>Finishing</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Finishing</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Fab</td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> <tr> <td colspan="3" style="padding: 5px;">Effective : _____</td> <td style="padding: 5px;">MRB (QSI042) Approval</td> </tr> <tr> <td colspan="3" style="padding: 5px;">Disposition</td> <td style="padding: 5px;">Completed By</td> </tr> <tr> <td colspan="3" style="height: 100px;"></td> <td style="padding: 5px;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td colspan="3" style="height: 100px;"></td> <td style="padding: 5px;">QC / QA Coordinator Approval</td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Tube	Cross tube	Water Jet	Engineering	Finishing	Small Fab	Prod. Eng. Coord.	Quality	Finishing	Finishing	Rec/Store/Packaging	Other	Fab	Composite	Supplier		Effective : _____			MRB (QSI042) Approval	Disposition			Completed By				Lead hand / Supervisor Approval Verification				QC / QA Coordinator Approval																								
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